

Sandelin Foundations, Inc.
Sagadahoc County
Topsham, Maine
A-575-71-D-R

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Departmental
Findings of Fact and Order
Air Emission License

After review of the air emissions license renewal application, staff investigation reports and other documents in the applicant's file in the Bureau of Air Quality, pursuant to 38 M.R.S.A., Section 344 and Section 590, the Department finds the following facts:

I. REGISTRATION

A. Introduction

Sandelin Foundations, Inc. of Topsham, Maine has applied to renew their Air Emission License permitting the operation of a concrete batch plant.

B. Emission Equipment

Sandelin Foundations, Inc. is authorized to operate the following equipment:

Process Equipment

Equipment	Production Rate	Pollution Control Equipment
Concrete Batch Plant	10 Cubic yds/hr	Baghouse

C. Application Classification

The application for air emission license renewal for Sandelin Foundations, Inc. does not include the licensing of increased emissions or the installation of new or modified equipment. Therefore, the license is considered to be a renewal of current licensed emission units only.

II. BEST PRACTICAL TREATMENT (BPT)

A. Introduction

In order to receive a license the applicant must control emissions from each unit to a level considered by the Department to represent Best Practical Treatment (BPT), as defined in Chapter 100 of the Department regulations. Separate control requirement categories exist for new and existing equipment as well as for those sources located in designated non-attainment areas.

BPT for existing emissions equipment means that method which controls or reduces emissions to the lowest possible level considering:

- the existing state of technology;
- the effectiveness of available alternatives for reducing emission from the source being considered; and
- the economic feasibility for the type of establishment involved.

B. Concrete Batch Plant

Sandelin Foundations, Inc. utilizes a 10 cubic yard per hour (yd/hr) concrete batch plant for concrete production at their Topsham, Maine concrete manufacturing facility. The concrete batch plant was manufactured in 1973 and installed in 1979.

To meet the requirements of BPT for control of particulate matter (PM) emissions from the cement silo and weigh hopper shall be vented through a baghouse maintained for 99% removal efficiency. Visible emissions from the baghouse shall be limited to 10% opacity on a six-minute block average, except for no more than 1 six-minute block in any one-hour period. Sandelin Foundations, Inc. shall take corrective action if visible emissions from the baghouse exceed 5% opacity.

All components of the concrete batch plant shall be maintained so as to prevent PM leaks. Additionally, there shall be a rubber boot which extends into the mixer-truck loading chute to minimize fugitive emissions when the dry materials are dropped/loaded into the truck. Visible emissions from concrete batching operations shall not exceed 20% opacity except for no more than five minutes in any one-hour period.

In order to document maintenance on the baghouse, Sandelin Foundations, Inc. shall keep a maintenance log recording the date and location of all bag failures as well as all routine maintenance. The Maintenance log shall be located at the facility whenever the facility is in operation.

C. Fugitive Emissions

Visible emissions from a fugitive emission source (including stockpiles and roadways) shall not exceed 20% opacity, except for no more than five minutes in any one-hour period. Compliance shall be determined by an aggregate of the individual fifteen-second opacity observations, which exceed 20% in any one-hour.

III.AMBIENT AIR QUALITY ANALYSIS

According to the Maine Regulations Chapter 115, the level of air quality analyses required for a renewal source shall be determined on a case-by case basis. Based on the information available in the file, and the similarity to existing sources, Maine Ambient Air Quality Standards (MAAQS) will not be violated by this source and modeling and monitoring are not required for a renewal.

ORDER

Based on the above Findings and subject to conditions listed below, the Department concludes that the emissions from this source:

- will receive Best Practical Treatment,
- will not violate applicable emission standards,
- will not violate applicable ambient air quality standards in conjunction with emissions from other sources.

The Department hereby grants Air Emission License A-575-71-D-R, subject to the following conditions:

STANDARD CONDITIONS

- (1) Employees and authorized representatives of the Department shall be allowed access to the licensee's premises during business hours, or any time during which any emissions units are in operation, and at such other times as the Department deems necessary for the purpose of performing tests, collecting samples, conducting inspections, or examining and copying records relating to emissions (Title 38 MRSA §347-C).
- (2) The licensee shall acquire a new or amended air emission license prior to commencing construction of a modification, unless specifically provided for in Chapter 115.
- (3) Approval to construct shall become invalid if the source has not commenced construction within eighteen (18) months after receipt of such approval or if construction is discontinued for a period of eighteen (18) months or more. The Department may extend this time period upon a satisfactory showing that an extension is justified, but may condition such extension upon a review of either the control technology analysis or the ambient air quality standards analysis, or both.

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- (4) The licensee shall establish and maintain a continuing program of best management practices for suppression of fugitive particulate matter during any period of construction, reconstruction, or operation which may result in fugitive dust, and shall submit a description of the program to the Department upon request.
- (5) The licensee shall pay the annual air emission license fee to the Department, calculated pursuant to Title 38 M.R.S.A. §353.
- (6) The license does not convey any property rights of any sort, or any exclusive privilege.
- (7) The licensee shall maintain and operate all emission units and air pollution systems required by the air emission license in a manner consistent with good air pollution control practice for minimizing emissions.
- (8) The licensee shall maintain sufficient records to accurately document compliance with emission standards and license conditions and shall maintain such records for a minimum of six (6) years. The records shall be submitted to the Department upon written request.
- (9) The licensee shall comply with all terms and conditions of the air emission license. The filing of an appeal by the licensee, the notification of planned changes or anticipated noncompliance by the licensee, or the filing of an application by the licensee for a renewal of a license or amendment shall not stay any condition of the license.
- (10) The licensee may not use as a defense in an enforcement action that the disruption, cessation, or reduction of licensed operations would have been necessary in order to maintain compliance with the conditions of the air emission license.
- (11) In accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department, the licensee shall:
 - (i) perform stack testing to demonstrate compliance with the applicable emission standards under circumstances representative of the facility's normal process and operating conditions:

- a. within sixty (60) calendar days of receipt of a notification to test from the Department or EPA, if visible emissions, equipment operating parameters, staff inspection, air monitoring or other cause indicate to the Department that equipment may be operating out of compliance with emission standards or license conditions; or
 - b. pursuant to any other requirement of this license to perform stack testing.
- (ii) install or make provisions to install test ports that meet the criteria of 40 CFR Part 60, Appendix A, and test platforms, if necessary, and other accommodations necessary to allow emission testing; and
 - (iii) submit a written report to the Department within thirty (30) days from date of test completion.
- (12) If the results of a stack test performed under circumstances representative of the facility's normal process and operating conditions indicate emissions in excess of the applicable standards, then:
- (i) within thirty (30) days following receipt of such test results, the licensee shall re-test the non-complying emission source under circumstances representative of the facility's normal process and operating conditions and in accordance with the Department's air emission compliance test protocol and 40 CFR Part 60 or other method approved or required by the Department; and
 - (ii) the days of violation shall be presumed to include the date of stack test and each and every day of operation thereafter until compliance is demonstrated under normal and representative process and operating conditions, except to the extent that the facility can prove to the satisfaction of the Department that there were intervening days during which no violation occurred or that the violation was not continuing in nature; and
 - (iii) the licensee may, upon the approval of the Department following the successful demonstration of compliance at alternative load conditions, operate under such alternative load conditions on an interim basis prior to a demonstration of compliance under normal and representative process and operating conditions.
- (13) Notwithstanding any other provisions in the State Implementation Plan approved by the EPA or Section 114(a) of the CAA, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any statute, regulation, or Part 70 license requirement.

- (14) The licensee shall maintain records of malfunctions, failures, downtime, and any other similar change in operation of air pollution control systems or the emissions unit itself that would affect emission and that is not consistent with the terms and conditions of the air emission license. The licensee shall notify the Department within two (2) days or the next state working day, whichever is later, of such occasions where such changes result in an increase of emissions. The licensee shall report all excess emissions in the units of the applicable emission limitation.
- (15) Upon written request from the Department, the licensee shall establish and maintain such records, make such reports, install, use and maintain such monitoring equipment, sample such emissions (in accordance with such methods, at such locations, at such intervals, and in such a manner as the Department shall prescribe), and provide other information as the Department may reasonably require to determine the licensee's compliance status.

SPECIFIC CONDITIONS

- (16) Concrete Batch Plant
- A. Sandelin Foundations, Inc. shall vent emissions from the concrete batch plant through a baghouse and maintain all components of the concrete batch plant so as to prevent emission leaks. [MEDEP Chapter 115, BPT]
 - B. Sandelin Foundations, Inc. shall keep a baghouse maintenance log recording the date and time of all bag failures as well as all routine maintenance. The maintenance log shall be located at the facility whenever the facility is in operation. [MEDEP Chapter 115, BPT]
 - C. Opacity from the concrete batch plant baghouse is limited to no greater than 10% opacity on a six-minute block average, except for no more than 1 six-minute block in any one-hour period. Sandelin Foundations, Inc. shall take corrective action if visible emissions from the baghouse exceed 5% opacity. [MEDEP Chapter 101]
 - D. Sandelin Foundations, Inc. shall utilize a rubber boot, which shall extend into the mixer-truck loading chute to minimize fugitive emissions when the dry materials are being dropped/loaded. [MEDEP Chapter 115, BPT]
 - E. Fugitive particulate matter emissions from the concrete batching operation shall be controlled so as to prevent visible emissions in excess of 20% opacity on a six-minute block average, except for no more than five minutes in any one-hour period. [MEDEP Chapter 101]

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(17) Fugitive Emissions

Visible emissions from a fugitive emission source (including stockpiles and roadways) shall not exceed 20% opacity, except for no more than five minutes in any one-hour period. Compliance shall be determined by an aggregate of the individual fifteen-second opacity observations, which exceed 20% in any one-hour. [MEDEP Chapter 101]

(18) Equipment Relocation

A. Sandelin Foundations, Inc. shall notify the Bureau of Air Quality, by written notification at least 10 days in advance, prior to relocation of any equipment carried on this license. [MEDEP Chapter 115, BPT]

The notification shall be sent to:

Attn: Relocation Notice
Maine DEP
Bureau of Air Quality
17 State House Station
Augusta, Maine 04333-0017

B. The notification shall include the address of the equipment's new location, relocation date, expected length of stay at the new location and the license number pertaining to the relocated equipment. [MEDEP Chapter 115, BPT]

C. Written notification shall also be made to the municipality where the equipment will be relocated to, except in the case of an unorganized territory where notification will be made to the respective county commissioners. [MEDEP Chapter 115, BPT]

(19) Sandelin Foundations, Inc. shall notify the Department within 48 hours and submit a report to the Department on a quarterly basis if a malfunction or breakdown in any component causes a violation of any emission standard (Title 38 MRSA §605-C).

(20) Sandelin Foundations, Inc. shall keep a copy of this order on site during all periods when the facility is in operation, and have the operator(s) be familiar with the terms of this order. [MEDEP Chapter 115, BPT]

(21) Sandelin Foundations, Inc. shall pay the annual air emission license fee within 30 days of April 30 of each year. Pursuant to 38 MRSA 353-A, failure to pay this annual fee in the stated timeframe is sufficient grounds for the revocation of the license under 38 MRSA 341-D, Subsection 3.

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(22) The term of this Order shall be for five (5) years from the signature below.

DONE AND DATED IN AUGUSTA, MAINE THIS DAY OF 2003.

DEPARTMENT OF ENVIRONMENTAL PROTECTION

BY: _____
DAWN R. GALLAGHER, COMMISSIONER

PLEASE NOTE ATTACHED SHEET FOR GUIDANCE ON APPEAL PROCEDURES

Date of initial receipt of application: **October 30, 2003**

Date of application acceptance: **November 3, 2003**

Date filed with the Board of Environmental Protection: _____

This Order prepared by, Peter G. Carleton, Bureau of Air Quality